

SOUTH PRODUCTION NOTES

September 11, 2014
Day Shift

BASF EMPLOYEES
73 Last Recordable
436 Last Lost Time

#1 MED / AI-5645:

Tentative plan for tomorrow so we can get the line restarted

- I. Replace bags in Line 1 DC so we can finish SNAP base - We need to determine what long term fix is required.
- II. Finish Bonnet so we can run SNAP base
- III. Fix Welding engineer - need to find a safe way to remove augers so they can be fixed / replaced for AI-4190
- IV. Fix F1 issues so we can switch back and forth between DC and scrubber while mixing

**Midnight shift: No Activity – Bonnet needs electrical and programming work.
Ameriwave will install cartridges in dust collector around 11 AM Thursday morning.**

Day shift:

Afternoon shift:

#1 RC / AI-5645:

Down until material restarted on extruder. Keep track of rotating tube and some missing flange bolts. Work scheduled on calciner weeks of 9/22 and 9/29.

Midnight shift: No Feed

Day shift: No Feed

Afternoon shift:

Exhaust to Trimer

#2 MED line / Cu-0860:

Continue. Add in the wet mix from the cart as we go.

Midnight shift: Continue On

Day Shift: Continue On

Afternoon Shift:

#2 RC/ Cu-0860:

Continue to feed the calciner.

Midnight Shift: Continue On

Day Shift: Continue On

Afternoon shift:

Exhaust to F1

#3 MED / D-1794:

Continue On. **Continue. Add in the wet mix from the cart as we go.**

We need to have line 3 station 3 cleaned out in order for DL Page to change out the knife blade in the hopper – Friday, September 12 AM – discussion to be held.

Midnight Shift: Continue On

Day shift: Continue On

Afternoon Shift:

#3 RC / D-1794:

Continue when feed is available

Midnight shift: Calciner walkthrough sheet completed - started feed.

Day shift: Continue On

Afternoon Shift:

Exhaust to F1(CTO is off-line)

New Pfaudler / D-1145 SNAP:

When material available again, continue. Should make 2 Batches per Shift.

Midnight shift: Hold for base material to make batches

Day shift: Hold for base material to make batches

Afternoon Shift:

National Dryer / D-1145 SNAP:

When material available again, continue. **Target = 1200 lbs. per hour.**

Midnight Shift: No activity.

Day shift: No activity

Afternoon Shift:

#4 RC / D-1145 SNAP:

Working on “shocking the calciner” by bringing up the calciner up to temp and holding for an hour and then shutting it down completely. Then repeat. **This was done as a test / cleaning to minimize buildup. A determination needs to be made if we continue to do this or not or we can pull out the syntron just to inspect. Actual cleaning and possible tube swap out will not happen until the run is over.**

Midnight Shift: No activity.

Day shift: No activity

Afternoon Shift:

Exhaust to 4A DC

#5 RC / Cu-0539:

Continue to feed. W.O.W. for inspection of the 5A roto-lock (possibly worn paddles). (RS 9/8/14) – When run is complete.

Midnight Shift: Continue On.

Day shift: Continue On.

Afternoon shift:

Exhaust to 5A DC

Abbe Blender / 5206:

ONLY run Abbe on off shifts and weekends.

Midnight shift: Ran Batches but with long drain times. We need to verify that the dust collector suction is not causing a vacuum in the blender.

Day shift: No activity.

Afternoon Shift:

#6 RC / D-5206

Continue when we have feed and can run the Abbe.

Midnight shift: Not enough feed. No activity.

Day Shift: Not enough feed. No activity.

Afternoon shift:

Exhaust to Sly Scrubber

Tower 3 / Cu-1986:

Continue On.

Midnight Shift: Lot 129 running for the next couple of days

Day shift: Continue running

Afternoon shift:

Tower 6 / Cu-0860:

Continue on.

Midnight Shift: Lot 288 Loaded and Running

Day shift: Continue running

Afternoon shift:

North Screener / Cu-1986:

Continue On.

Midnight shift: Continue On - 6 totes on the line. Keep an eye on the oiler.
Day shift: Continue on. Maintenance replace the vibrator.
Afternoon shift:

South Screener / Cu 0860 :

Continue On.
Midnight shift: Continue On – 9 totes on the line.
Day shift:
Afternoon Shift:

#2662 (west) Pill Machine / Al-3915 T 5/32:

Midnight shift: Continue on – plenty of pill mix.
Day Shift: No activity due to lack of manpower
Afternoon shift:

#2664 (east) Pill Machine / Al-3915 T 5/32:

Midnight shift: Continued setup.
Day shift: No activity due to lack of manpower
Afternoon shift:

Old Pfaudler / Clean for D-1795:

Hold, D-1795 impregs coming soon
Midnight Shift: Hold
Day Shift: Hold
Afternoon shift:

TK #2 / Setup for V-2010 is Next:

NOTE: all tunnel kiln personnel need to remove their belongings from their respective TK Racal lockers. Chuck Evans will have new Racal/PAPR lockers assigned to TK operators by the PPE shelves in building 17. See Chuck or your GL for details.

Midnight shift: All material has been unloaded. Awaiting instructions / verification on starting V-2010. Instructions given to tear deck down.
Day Shift: Continue set up
Afternoon shift:

TK #4 / Cu 0540 next (Sterotex screening for now):

This kiln is off.

Midnight shift: No activity

Day Shift: No activity

Afternoon shift:

PK Blender / 3915 Pill Mix:

HOLD!!!! 19 of 25 batches made, will need 6 more bags of sterotex before making more **HOWEVER** we are **NOT** to make more until DC baghouse pressure drop issues are resolved. Justin Quach working on this.

Midnight Shift: No Activity

Day shift: Dust collector has been emptied. Justin still working on baghouse pressure drop issues. No production activity.

Afternoon shift:

Building 27 Belt Filter / S1-81 trial:

All material is now available. Continue to monitor and work with the north end during this campaign of 5020.

Midnight shift: No activity.

Day shift: Trial continues

Afternoon Shift:

Priorities 1 through 8 are basically all the same priority, should be considered urgent and will require call outs for maint. issues and/or processing issues.

- 1) Reduction Towers
- 2) Reduction Tower Screeners
- 3) Cu-5020 P & Change over for S1-81 Trials
- 4) #3 Line/#3RC
- 5) #1 Line/#1 RC
- 6) West Pfaudler/National Dryer/#4RC
- 7) #2 Line/#2RC
- 8) #5 RC
- 9) Horne Tableting
- 10) South PK
- 11) Abbe/#6RC